Friday, 01/08/2008 12:54:41 PM

Jean-Luc Menard

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

: BUSHING

: D2652

: N/A

: A

D2652 REV A

: 08/08/2008

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

S.O. No. :

Estimate Number

: 40928 : 10725

P.O. Number This Issue

: 01/08/2008

: NC

: //

: 40556

Previous Run Written By

Prsht Rev.

First Issue

Checked & Approved By Comment

Type

: Est Rev:B 02.06.13

Now machined in house.

: MACHINED PARTS

NG

Qty:

100 Um:

Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

303 Round Bar 0.500"

Description:

1.0

M303R0500

Comment: Qty.:

Total: 5.7750 f(s) 0.0578 f(s)/Unit

Material:303 ss .500" Round Bar

(M303R0500)

Batch: M/08

2.0

HARDINGE



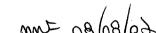
Comment: 1-TURN AS PER FOLIO FA250 & DWG D2652 たとタシダ

FOLIO REV: DWG REV: A



2-DEBURR AS REQUIRED

3.0 QC2







Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND CHECK

5.0 PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



Date:

Friday, 01/08/2008 12:54:41 PM

User:

Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 40928

Part Number: D2652

Job Number:

Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE

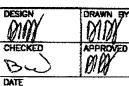
Comment: FINAL INSPECTION/W/O RELEASE

Job Completion









DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA

DRAWING NO.

MEAT W

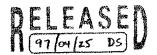
SHEET 1 OF 1

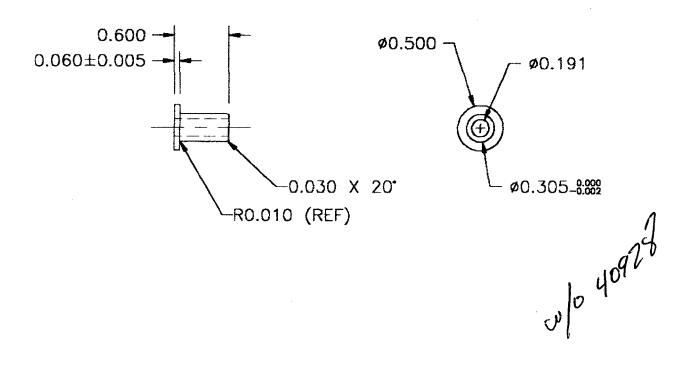
DATE TITLE 97:03:25 BUS

BUSHING

D2652

. .





MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QST 018 UNLESS OTHERWISE NOTED

DART AEROSPACE LTD	Work Order:		
Description: Bushing	Part Number:	D2652	
Inspection Dwg: D2652 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.600	+/-0.010	.601	U			
0.060	+/-0.005	.060	V.			
Ø0.305	-0.002/+0.000	Ø.304	V,			
Ø0.191	+0.005/-0.000	05.191	J			
Ø0.500	+/-0.010	.499				
0.030 x 20°	+/-0.010	" <i>⊘</i> 8×≫°	\int_{L}			
R0.010	+0.010/-0.000	010,2	7			
	-					
				†		
	-	 	 			

Measured by:	mn	Audited by:	And	Prototype Approval:	N/A
Date:	col80/80	Date:	08/08/03	Date:	

Rev	Date	Change	Revised by	Approved
Α	03.12.12	New Issue	KJ/RF	14